

CIGARETTE SPECIFICATION

LOUISVILLE
BRISTOL ULTRA LIGHTS 100 REGULAR SP
BRAND CODE-2350 (STD)

EFFECTIVE DATE: 05/02/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTG. TAR	:	6.0	MG/CIGT	5.5	6.4
TOBACCO ROD CIRCUM.	:	24.80	MM						
TOBACCO ROD LENGTH	:	68.0	MM						
FILTER LENGTH	:	31.5	MM						
TIPPING LENGTH	:	36.000	MM						
TOTAL R.T.D.	:	4.50	IN. H2O						
DILUTION TARGET	:	55.0	+/- 5.0 %						

TIPPING PAPER /USE UP: 72MM X 3500M WHT S(BLU)L PPT KC 236M2 12-218-A LASER PERF.
REPLACE WITH : 72MM X 3500M WHT S(BLU)L PPT KC 236M2 12-218-B LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE,
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: AJAX MA 218-2 PVA 62-007-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A

STD. FILLER - PACK O.V.: A7050 - 13.00% BASIC REGULAR SP.

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 27CU/0.6% (100% WOOD) TO-313-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TPG PAPER MATERIAL CODE/PRESSURE DROP CHGD FROM
: 12-218-A @ 1.0CM USE UP & REPLACE WITH 12-218-B @
: 1.5CM. DIL.TGT CHGD TO 55.0%. CHANGES MADE TO
: INCREASE TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX

PREPARED BY : K. V. SMITH PRINTING DATE : 4/30/90
PREPARATION DATE : 4/30/90 PRINTING TIME : 9:49:59

APPROVED BY: *J E Bracht* SUPERCEDES SPECIFICATION DATED: 4/06/90

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